

St. Louis, Missouri

# R&S Machining Installs Okuma MU-400VA 5-axis Universal Machining Center

R&S Machining, St. Louis, Missouri, has recently installed an Okuma MU-400VA 5-axis universal machining center.

The 16-year-old firm, founded by Tom Roderick and Mike Stockglausner, specializes in precision machining and EDM work.

The new Okuma, the 15<sup>th</sup> piece of equipment purchased from Hartwig, Inc., was needed to improve efficiency and turnaround time. “You can’t beat Okumas,” stated Mike Stockglausner. “Our first piece of CNC equipment in 1996 was an Okuma and we have stayed with them. The Okumas have performed well and Hartwig’s service is great.”

R&S Machining is AS9100B certified. The firm works with all standard metals as well as exotics and plastics. Industries served by the company include aerospace component, surgical instrument, precision tooling and defense contractors.

The firm can turn parts up to 47" in length and machine parts up to 60" x 40".

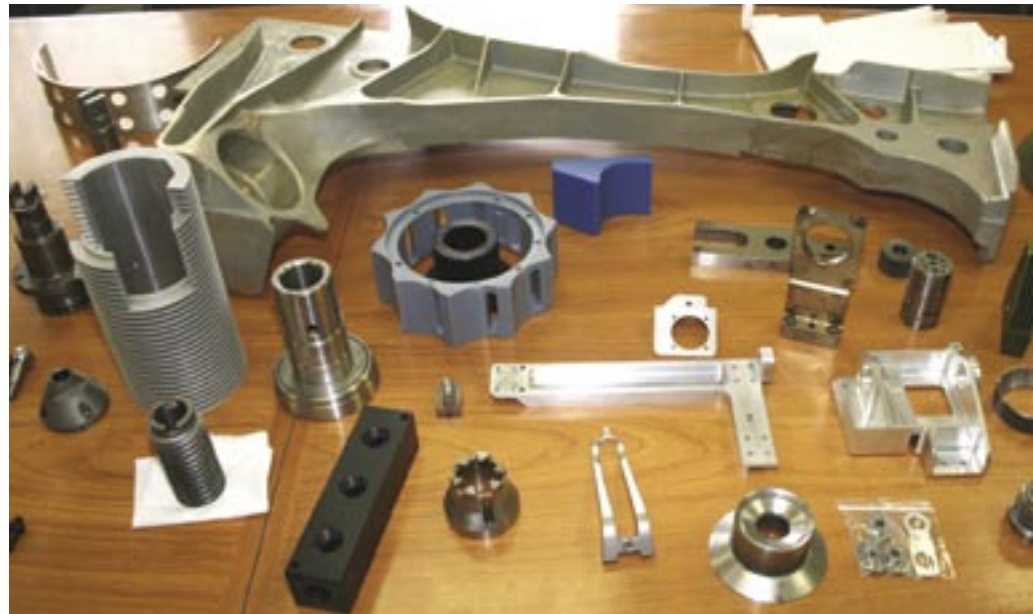
“Perseverance, hard work and on-time delivery are the factors in our success,” commented Stockglausner. “We will take any job that comes our way. The ability to meet customers’ challenges have opened many doors for us.”

The two partners, who have over half a century of experience between them, started out in a garage as the only employees in

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Above (l-r): R&S Machining’s Mike Stockglausner and Tim Auclair with a new Okuma MU-400VA 5-axis universal machining center.  
Below: Examples of the types of parts produced at R&S.





Above: A new Okuma MU-400VA 5-axis machining center at R&S Machining.

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1992. Today, the firm operates out of 15,000-sq.-ft with 30 pieces of CNC equipment and 30 employees.

R&S Machining can be

contacted at: (314) 416-7825; Fax (314) 416-4276; 6135 Bradley Manor Place, St. Louis, Missouri 63129.



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